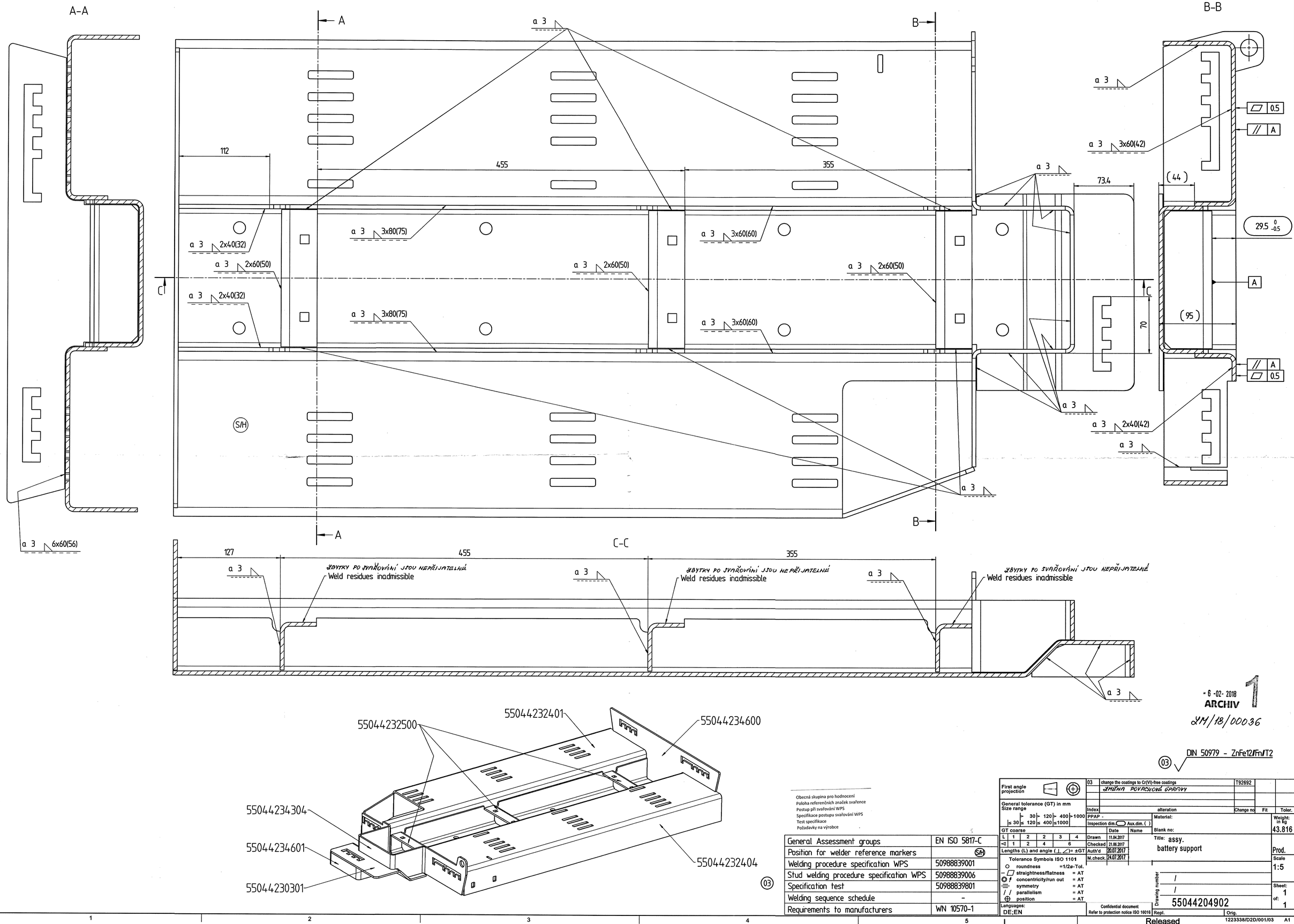
A-A

B-B



C-C

- 6 -02- 2018
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03 DIN 50979 - ZnFe12/Fn/T2

Obecná skupina pro hodnocení
Poloha referenčních značek svařence
Postup při svařování WPS
Specifikace postupu svařování WPS
Test specifikace
Požadavky na výrobce

General Assessment groups	EN ISO 5817-C
Position for welder reference markers	S/H
Welding procedure specification WPS	50988839001
Stud welding procedure specification WPS	50988839006
Specification test	50988839801
Welding sequence schedule	-
Requirements to manufacturers	WN 10570-1

03	change the coatings to Cr(VI)-free coatings ZMĚNA POVRCHOVÉ ÚPRAVY	T92692		
Index	alteration	Change no	Fit	Toler.

First angle projection

General tolerance (GT) in mm
Size range: L 30 120 400 1000; ≥ 30 ≤ 120 ≤ 400 ≤ 1000
GT coarse: L 1 2 2 3 4; ⊿ 1 2 4 6
Lengths (L) and angle (⊥ ∠) = ±GT

Tolerance Symbols ISO 1101
- roundness = 1/2 a-Tol.
- straightness/flatness = AT
- concentricity/run out = AT
- symmetry = AT
- parallelism = AT
- position = AT

Languages: DE;EN

PPAP - | Inspection dim. | Aux.dim. ( )

	Date	Name
Drawn	11.04.2017	
Checked	21.06.2017	
Auth'd	20.07.2017	
M.check.	24.07.2017	

Material:
Blank no:
Weight: in kg 43.816
Title: assy. battery support
Prod.
Scale 1:5
Drawing number / / 55044204902
Sheet: 1 of: 1

Confidential document
Refer to protection notice ISO 16016
Repl.
Orig.
Released
1223338/D2D/001/03 A1

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